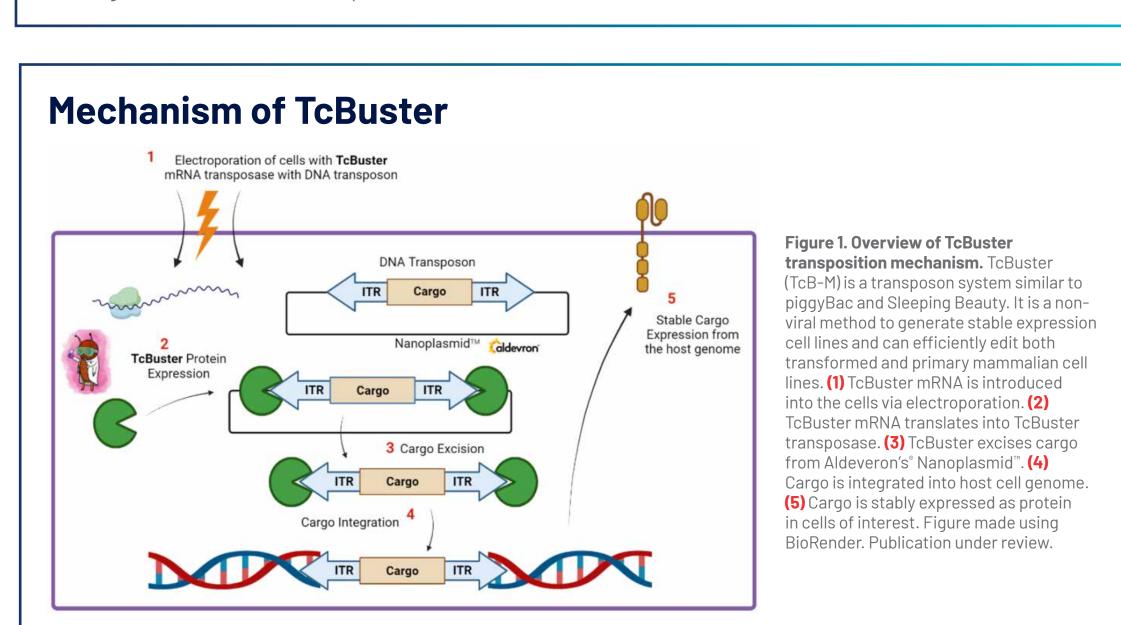
Using TcBuster[™] (TcB-M[™]) transposase for highly efficient and robust delivery of multicistronic therapeutic cargo in immune cells for both RUO and clinical applications

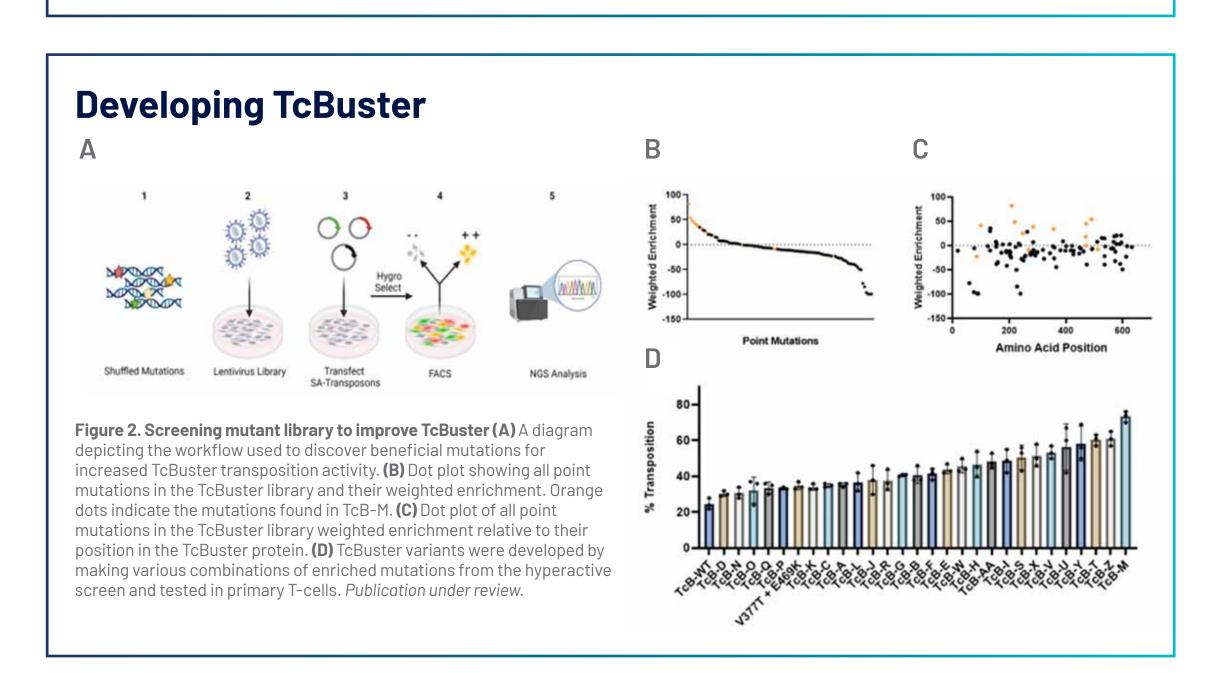
Kirsti L. Walker¹, Bryan J. Jones¹, Kalyani Kota¹, Katie Hornberger¹, Kari T. Wenzel¹, John R. Leerar¹, Dalton Smedley¹, Rebecca Haugen¹, Ariel Miller¹, Joseph G. Skeate²,³,⁴, Emily J. Pomeroy²,³,⁴, Nicholas J. Slipek²,³,⁴, Bryce J. Wick²,³,⁴, Walker S. Lahr²,³,⁴, Erin Stelljes²,³,⁴, Beau R. Weber²,³,⁴, Brandon S. Moriarty²,³,⁴, David L. Hermanson¹, Xiaobai Patrinostro¹, Neil Otto¹

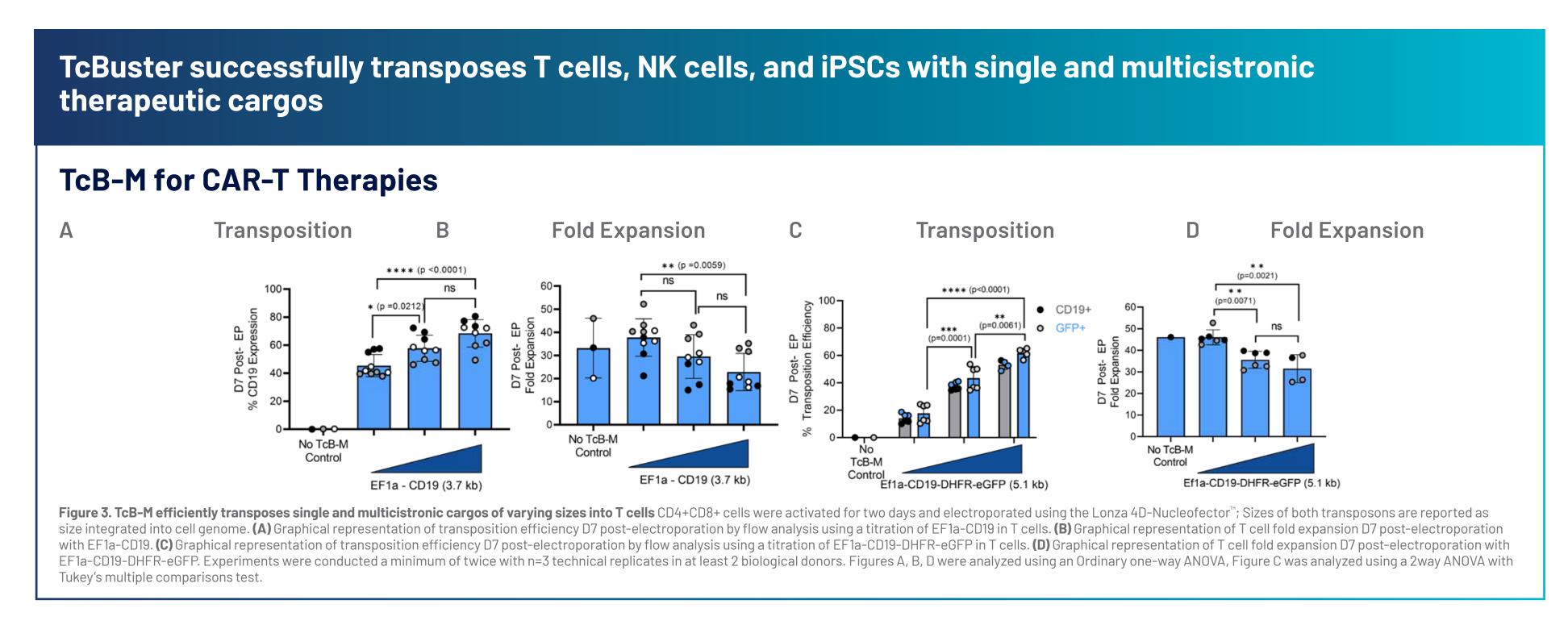
Cell & Gene Therapy & Protein Sciences Bio-Techne¹. Minneapolis, Minnesota 55413. Department of Pediatrics², Masonic Cancer Center3, Center for Genome Engineering4, University of Minnesota, Minneapolis, MN, USA

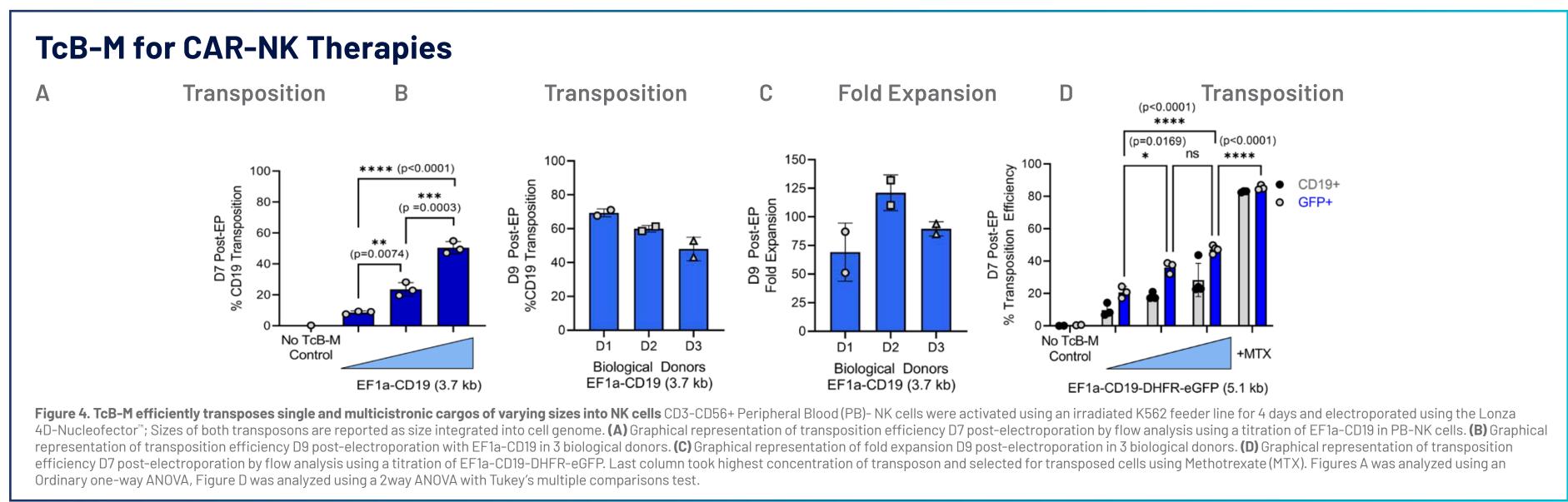
Introduction

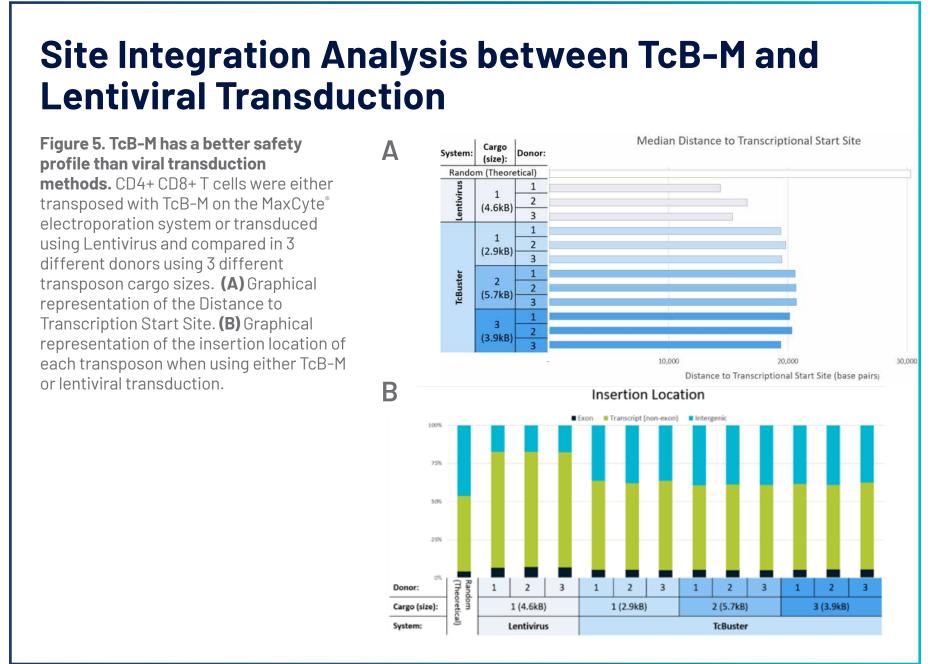
Rapid development of genome engineering tools has driven several immune and stem cell therapies in clinical trials with the goal of generating autologous and allogeneic therapeutics. Many of these therapies use viral vectors for the delivery of therapeutic cargo. However, viral mediated therapies carry the risk of immunogenicity, cargo size limitations, integration site risk, manufacturing delays, and are highly cost prohibitive. While there are two known non-viral transposase-based systems, piggyBac® and Sleeping Beauty™, both are exclusively licensed for cell therapies and are not available for commercial use. TcBuster-M[™] (TcB-M[™]) is a commercially available non-viral transposase-based editing platform that overcomes current viral limitations. TcBuster is found in the red flour beetle and is a member of the hAT family of transposases. Using directed evolution, we engineered a hyperactive mutant (TcB-M) that has improved transposition rates using less mRNA transposase and Nanoplasmid™ DNA transposon. Divergent from the engineering efforts used to build hyperactive enzymes of piggyBac and Sleeping Beauty, we used a novel high-throughput screening platform in mammalian cells. This allowed us to screen a mutant library of >3 million variants, which is much larger than those used to build PiggyBac or Sleeping Beauty. This led to the construction of the most efficient transposase system for engineering primary immune cells. TcB-M allows for rapid cell manufacturing with limited cell manufacturing cost. Current TcB-M timeline from vector map to GMP transposon is ~6-8 months. Since TcB-M is less constrained by cargo size, we can design large multicistronic transposons for robust delivery of multiple proteins in various cell types, including primary T- and NK- cells, mesenchymal stem cells, and induced pluripotent stem cells (iPSCs). Additionally, TcB-M can be easily combined with endonucleases, such as CRISPR reagents, to generate combinatorial knock-out/overexpression edited cell products. The improved TcB-M has resulted in cargo integration rates greater than 60% in primary T-cells and peripheral blood derived NK cells, without sacrificing cell growth or clonal dominance concerns. Finally, we have conducted direct comparisons against lentiviral, piggyBac, and Sleeping Beauty engineered CAR-Ts, demonstrating TcB-M engineered CAR-Ts with equal to higher integration percentage. TcB-M also has a safer integration profile, as it is more randomly integrated into the genome without preference for active sites when compared to lentivirus. Overall, TcB-M is a widely available, proven, non-viral gene editing technology that can deliver large or difficult therapeutic cargos in a variety of cell types. TcB-M reduces many of the viral mediated editing hurdles, allowing faster generation of crucial therapeutics to market.

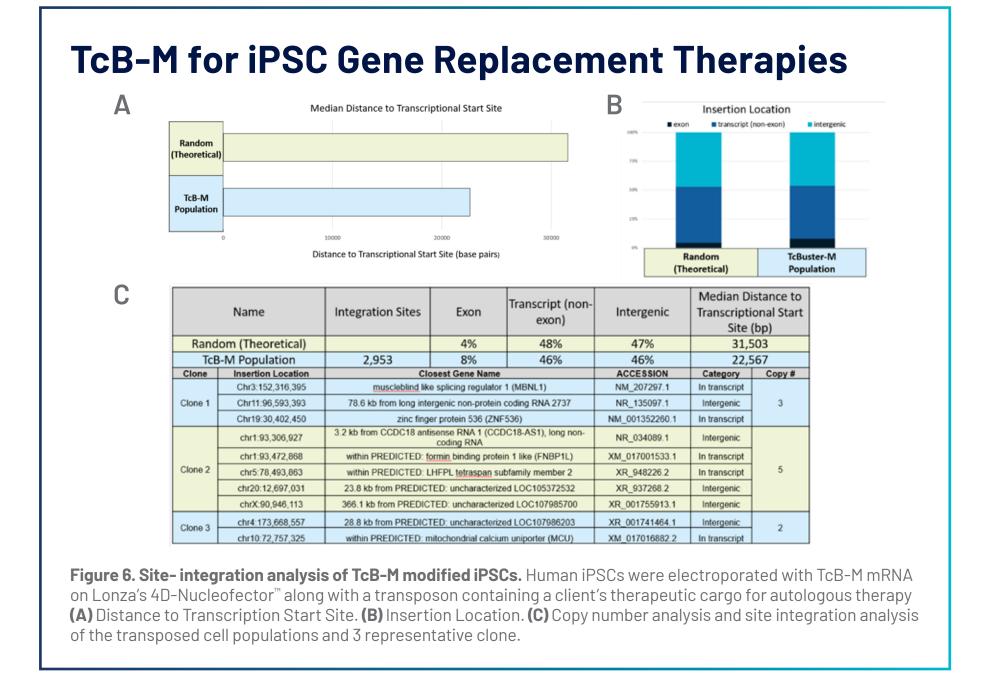


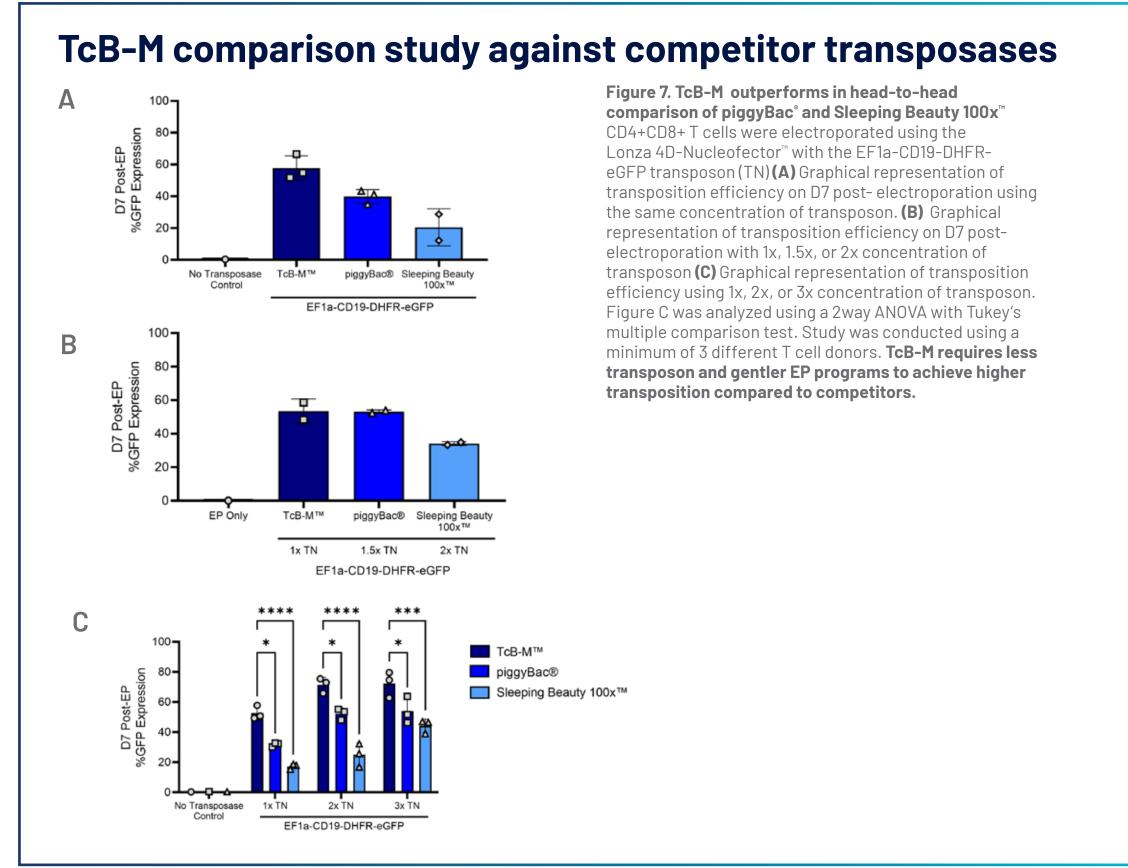


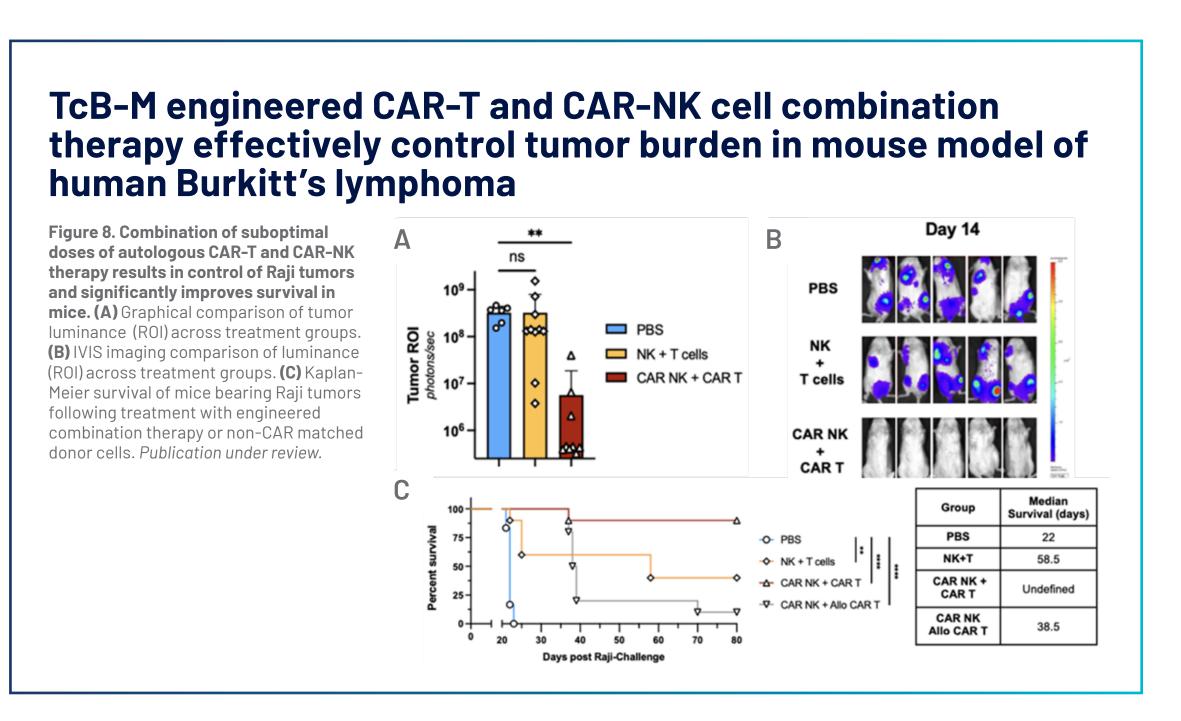












Conclusions

- TcB-M is a hyperactive engineered transposase for stable integration of genetic cargo into a variety of transformed cell lines and primary immune cells.
- TcB-M displays high transposition efficiencies for both single and multicistronic cargo in primary human T cells, NK cells, and iPSCs.
- TcB-M outperforms in terms of transposition efficiency compared to other transposase competitors.
- TcB-M is a robust, cheaper, faster, and safer non-viral alternative to engineering CAR-NK, CAR-T cells and CAR-iPSCs.
- TcB-M engineered T and PB-NK cells were successfully used in vivo to control Burkitt's lymphoma tumor burden.

TcB-M can be utilized for other therapy applications such as antibody production bioprocessing.

Contact e-mail: kirsti.walker@bio-techne.com

Contact us: info@scaleready.com

ScaleReady is a Joint Venture formed by Bio-Techne, Fresenius Kabi, and Wilson Wolf. Combining selected offerings from the three partners, the ScaleReady manufacturing platform combines tools and technologies for cell culture, cell activation and expansion, gene editing, and cell processing.

Trademarks and registered trademarks are the property of ScaleReady or parent companies unless otherwise specified.















